

## 1336 PLUS, PLUS II, FORCE, IMPACT & REGEN Spare Parts

0.37-597 kW / 0.5-800 HP  
(200-240V), (380-480V), (500-600V)

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**ATTENTION:** Hazardous voltages are present in the drive. Serious or fatal injury can occur from electric shock. DO NOT attempt repair without a troubleshooting manual or contacting Allen-Bradley for assistance.

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**Significance of Level Numbers**

Level 1 - Major Assemblies  
Recommended stocking locations include large users and OEM's, distributors, and GTS.

Level 2 - Minor Assemblies  
Recommended stocking locations include distributors and GTS.

Level 3 - Discrete Components  
Recommended stocking locations include GTS.

**Installation Instructions** Spare Parts installation instructions are documented in the troubleshooting manuals.

### Spare Part Catalog Number Description (Example)

<b><u>1336</u></b>	--	<b><u>BDB</u></b>	--	<b><u>SP1</u></b>	--	<b><u>A</u></b>
1336 = PLUS, FORCE, IMPACT		Spare Part Type		Common Spare		Rev
1336S = 1336 PLUS				Part Delineator		
1336F = 1336 PLUS II						
1336T = 1336 FORCE						
1336E = 1336 IMPACT						
1336R = 1336 REGEN						

### General Procedure For Ordering Parts Not Listed In This Spare Parts Matrix

- 1) Contact A-B Standard Drives Technical Support during normal business hours - 7 A.M. to 6 P.M. (CST).
- 2) Technical Support will provide the part number that needs to be ordered, PROVIDED:
  - a) The Catalog Number(s) of the drive(s), the system, or the equipment in question is known.
  - b) The RA Sales Order Number (SO) for the drive(s) or equipment in question is known.
  - c) You have the correct Troubleshooting Manual to help identify the parts you are seeking.
- 3) Place parts order through your local RA Distributor.
- 4) Local RA Distributor will place an order, in PASSPORT, then contact Customer Service (E-Team) to process and/or expedite your parts order. The CS representative will provide P & A.

**IMPORTANT NOTES:** Only A-B distributors may contact Customer Service. Calls from end users are not accepted by Customer Service. CS has precedence on any P & A issues.

### Your Comments Are Welcome

If you have comments on how to improve this Spare Parts Index or Parts Ordering Issues, please contact:  
A-B Standard Drives Technical Support Phone: 262 512 8176

